

Getränkeleitungsrohre, geschweißt

Dairy tubes, welded

DS, SMS, DIN 11850. ISO 1127

EN 10204 3.1



Ø mm	Wandstärke Wall mm	Ø1 mm	Typ		Kg / m	4301 4307	4404
17,20	1,60	14,00	DN 15	ISO	0,620	●	●
18,00	1,00	16,00	DN 15	DIN	0,430	●	●
19,00	1,50	16,00	DN 15	DIN	0,660	● ● ○ ⊗	● ● ○ ⊗
21,30	1,60	18,10	DN 20	ISO	0,790	● ● ○ ⊗	● ● ○ ⊗
22,00	1,00	20,00	DN 20	DIN	0,530	●	●
23,00	1,50	20,00	DN 20	DIN	0,810	● ● ○ ⊗	● ● ○ ⊗
25,00	1,20	22,60	1"	DS/SMS	0,720	● ● ○ ⊗	● ● ○ ⊗
26,90	1,60	23,70	DN 20	ISO	1,010	● ● ○ ⊗	● ● ○ ⊗
28,00	1,00	26,00	DN 25	DIN	0,680	● ●	●
28,00	1,50	25,00	DN 25	DIN "old"	1,000	● ● ○ ⊗	● ● ○ ⊗
29,00	1,50	26,00	DN 25	DIN	1,030	● ● ○ ⊗	● ● ○ ⊗
32,00	1,20	29,60	1.1/4"	DS/SMS	0,930	● ●	●
33,70	2,00	29,70	DN 25	ISO	1,590	● ● ○ ⊗	● ● ○ ⊗
34,00	1,00	32,00	DN 32	DIN	0,830	●	●
35,00	1,50	32,00	DN 32	DIN	1,260	● ● ○ ⊗	● ● ○ ⊗
38,10	1,20	35,70	1.1/2"	DS/SMS	1,110	● ● ○ ⊗	● ● ○ ⊗
38,10	1,60	34,90	1.1/2"		1,460	● ● ○ ⊗	● ● ○ ⊗
40,00	1,00	38,00	DN 40	DIN	0,980	● ● ○ ⊗	●
40,00	1,50	37,00	DN 40	DIN "old"	1,450	● ● ○ ⊗	● ● ○ ⊗
41,00	1,50	38,00	DN 40	DIN	1,480	● ● ○ ⊗	● ● ○ ⊗
42,40	2,00	38,40	DN 32	ISO	2,020	● ● ○ ⊗	● ● ○ ⊗
48,30	2,00	44,30	DN 40	ISO	2,320	● ● ○ ⊗	● ● ○ ⊗
50,80	1,60	47,60	2"		1,970	● ● ○ ⊗	● ● ○ ⊗
51,00	1,20	48,60	2"	DS/SMS	1,500	● ● ○ ⊗	● ● ○ ⊗
52,00	1,00	50,00	DN 50	DIN	1,280	● ●	●
52,00	1,50	49,00	DN 50	DIN "old"	1,900	● ●	● ● ○ ⊗
53,00	1,50	50,00	DN 50	DIN	1,930	● ● ○ ⊗	● ● ○ ⊗
54,00	2,00	50,00	DN 50	DIN	2,600	● ● ○ ⊗	● ● ○ ⊗
60,30	2,00	56,30	DN 50	ISO	2,920	● ● ○ ⊗	● ● ○ ⊗
63,50	1,60	60,30	2.1/2"	DS/SMS	2,480	● ● ○ ⊗	● ● ○ ⊗
70,00	1,50	67,00	DN 65	DIN "old"	2,570	● ● ○ ⊗	●
70,00	2,00	66,00	DN 65	DIN	3,410	● ● ○ ⊗	● ● ○ ⊗
76,10	1,60	72,90	3"	DS/SMS	2,980	● ● ○ ⊗	● ● ○ ⊗
76,10	2,00	72,10	DN 65	DS/SMS/ISO	3,710	● ● ○ ⊗	● ● ○ ⊗
85,00	2,00	81,00	DN 80	DIN	4,160	● ● ○ ⊗	● ● ○ ⊗
88,90	2,00	84,90	DN 80	ISO	4,350	● ● ○ ⊗	● ● ○ ⊗
101,60	2,00	97,60	4"	DS/SMS	4,990	● ● ○ ⊗	● ● ○ ⊗
104,00	2,00	100,00	DN 100	DIN	5,110	● ● ○ ⊗	● ● ○ ⊗
114,30	2,00	110,30	DN 100	ISO	5,620	● ● ○ ⊗	● ● ○ ⊗
129,00	2,00	125,00	DN 125	DIN	6,360	○	○
139,70	2,00	135,70	DN 125	ISO	6,900	●	●
154,00	2,00	150,00	DN 150	DIN	7,610	○	○
168,30	2,00	164,30	DN 150	ISO	8,330	●	●

- = Vorrat, blank gegläht
- ◎ = Vorrat, blank gegläht geschliffen K 320
- = Vorrat ungeglüht
- ⊗ = Vorrat, ungeglüht und geschliffen K 320
- ⦿ = Ab Werk

- = Stock, bright annealed
- ◎ = Stock, bright annealed and polished G 320
- = Stock, not annealed
- ⊗ = Stock, not annealed and polished G 320
- ⦿ = Ex works