

TIG / LS geschweißtes Rohr

TIG / LS welded corrosion tubes

EN 10217-7, ASTM-A 778, ASTM-A 312

EN 10204 3.1



| Ø [mm] | Wandstärke Wall mm | Ø1 mm | Zoll-GAS-SCH Abmessungen Dimensions | Kg / m | 304/L 4301 4307 | 316L 4404 | 316Ti 4571 |
|-----------|--------------------------|----------|---|--------|-----------------------|--------------|---------------|
| 6,00 | 1,00 | 4,00 | | 0,125 | ● ◎ | ● ◎ | ● |
| 8,00 | 1,00 | 6,00 | | 0,175 | ● ◎ | ● ◎ | ● |
| 8,00 | 1,50 | 5,00 | | 0,244 | ● | ● | |
| 10,00 | 1,00 | 8,00 | | 0,225 | ● ◎ | ● ◎ | ● |
| 10,00 | 1,50 | 7,00 | | 0,319 | ● ◎ | ● | ○ |
| 12,00 | 1,00 | 10,00 | | 0,275 | ● ◎ | ● ◎ | ● |
| 12,00 | 1,50 | 9,00 | | 0,394 | ● ◎ | ● ◎ | ● |
| 12,00 | 2,00 | 8,00 | | 0,501 | ● | ○ | ○ |
| 13,00 | 1,50 | 10,00 | | 0,432 | ● | ○ | ○ |
| 13,50 | 1,60 | 10,30 | | 0,477 | ● | ● | ○ |
| 13,50 | 2,30 | 8,90 | 1/4" GAS / BSP | 0,645 | ● | ● | |
| 13,72 | 1,65 | 10,42 | 1/4" SCH 10S | 0,499 | ● | ● | |
| 13,72 | 2,24 | 9,24 | 1/4" SCH 40S | 0,644 | ● | ● | |
| 14,00 | 1,00 | 12,00 | | 0,326 | ● | ● | ○ |
| 14,00 | 1,50 | 11,00 | | 0,470 | ● | ● | ○ |
| 14,00 | 2,00 | 10,00 | | 0,601 | ● | ○ | ○ |
| 15,00 | 1,00 | 13,00 | | 0,351 | ● ◎ | ● | ○ |
| 15,00 | 1,50 | 12,00 | | 0,507 | ● ◎ | ● ◎ | ● |
| 15,00 | 2,00 | 11,00 | | 0,651 | ● | ○ | ○ |
| 16,00 | 1,00 | 14,00 | | 0,376 | ● ◎ | ● | ○ |
| 16,00 | 1,50 | 13,00 | | 0,545 | ● ◎ | ● ◎ | ○ |
| 16,00 | 2,00 | 12,00 | | 0,701 | ● ◎ | ● | ○ |
| 17,15 | 1,65 | 13,85 | 3/8" SCH 10S | 0,640 | ● | ● | |
| 17,15 | 2,31 | 12,53 | 3/8" SCH 40S | 0,858 | ● | ● | |
| 17,20 | 1,60 | 14,00 | | 0,625 | ● | ● | ○ |
| 17,20 | 2,30 | 12,60 | 3/8" GAS / BSP | 0,858 | ● | ○ | ○ |
| 18,00 | 1,00 | 16,00 | | 0,426 | ● ◎ | ● ◎ ◎ | ○ |
| 18,00 | 1,50 | 15,00 | | 0,620 | ● ◎ | ● ◎ | ○ |
| 18,00 | 2,00 | 14,00 | | 0,801 | | ○ | ○ |
| 19,00 | 1,50 | 16,00 | | 0,657 | ● ◎ | ● ◎ | |
| 19,05 | 1,65 | 15,75 | 3/4" x 0,065" | 0,719 | | ○ | |
| 19,05 | 2,11 | 14,83 | 3/4" x 0,080" | 0,895 | | ○ | |
| 20,00 | 1,00 | 18,00 | | 0,476 | ◎ | ○ | |
| 20,00 | 1,50 | 17,00 | | 0,695 | ● ◎ | ● ◎ | ○ |
| 20,00 | 2,00 | 16,00 | | 0,901 | ● ◎ | ● ◎ | ○ |
| 21,30 | 1,60 | 18,10 | | 0,789 | ● | ● | ○ |
| 21,30 | 2,00 | 17,30 | | 0,967 | ● ◎ ◎ | ● ◎ | ◎ |
| 21,30 | 2,65 | 16,00 | 1/2" GAS / BSP | 1,238 | ● ◎ | ● ◎ | ◎ |
| 21,34 | 1,65 | 18,04 | 1/2" SCH 5S | 0,814 | ● | ● | |
| 21,34 | 2,11 | 17,12 | 1/2" SCH 10S | 1,016 | ● ◎ | ● ◎ | |
| 21,34 | 2,77 | 15,80 | 1/2" SCH 40S | 1,288 | ● ◎ | ● ◎ | |

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TIG / LS geschweißtes Rohr

TIG / LS welded corrosion tubes

EN 10217-7, ASTM-A 778, ASTM-A 312

EN 10204 3.1



| Ø [mm] | Wandstärke Wall mm | Ø1 mm | Zoll-GAS-SCH Abmessungen Dimensions | Kg / m | 304/L 4301 4307 | 316L 4404 | 316Ti 4571 |
|-----------|--------------------------|----------|---|--------|-----------------------|--------------|---------------|
| 22,00 | 1,00 | 20,00 | | 0,526 | ⊙ | ⊙ | |
| 22,00 | 1,20 | 19,60 | | 0,625 | ● | ● | |
| 22,00 | 1,50 | 19,00 | | 0,770 | ● ⊙ | ● | |
| 22,00 | 2,00 | 18,00 | | 1,002 | ● | ● | |
| 23,00 | 1,50 | 20,00 | | 0,808 | ● ⊙ | ○ | |
| 25,00 | 1,00 | 23,00 | | 0,601 | ○ | ○ | |
| 25,00 | 1,50 | 22,00 | | 0,883 | ● ⊙ | ● ⊙ | ○ |
| 25,00 | 2,00 | 21,00 | | 1,152 | ● ⊙ | ● ⊙ | ○ |
| 25,00 | 2,50 | 20,00 | | 1,409 | ● | | |
| 25,40 | 1,25 | 22,90 | | 0,756 | ● ⊙ ⊙ | ● ⊙ | |
| 25,40 | 1,65 | 22,10 | 1" x 0,065" | 0,981 | ○ | ○ | |
| 25,40 | 2,11 | 21,18 | 1" x 0,080" | 1,231 | ○ | ○ | |
| 26,67 | 1,65 | 23,37 | 3/4" SCH 5S | 1,034 | ● | ● | |
| 26,67 | 2,11 | 22,45 | 3/4" SCH 10S | 1,298 | ● ⊙ | ● ⊙ | |
| 26,67 | 2,87 | 20,93 | 3/4" SCH 40S | 1,710 | ● ⊙ | ● ⊙ | |
| 26,90 | 1,60 | 23,70 | | 1,014 | ● | ● | ○ |
| 26,90 | 2,00 | 22,90 | | 1,247 | ● ⊙ ⊙ | ● ⊙ | ○ |
| 26,90 | 2,65 | 21,60 | 3/4" GAS / BSP | 1,609 | ● ⊙ | ● ⊙ | ○ |
| 28,00 | 1,00 | 26,00 | | 0,676 | ● ⊙ | ○ | |
| 28,00 | 1,20 | 25,60 | | 0,805 | ● | ● | |
| 28,00 | 1,50 | 25,00 | | 0,995 | ⊙ | ● ⊙ | ○ |
| 28,00 | 2,00 | 24,00 | | 1,302 | ● ⊙ | ● | ○ |
| 30,00 | 1,00 | 28,00 | | 0,726 | ○ | | |
| 30,00 | 1,50 | 27,00 | | 1,070 | ⊙ | ⊙ | |
| 30,00 | 2,00 | 26,00 | | 1,402 | ● ⊙ | ● ⊙ | ○ |
| 30,00 | 2,50 | 25,00 | | 1,722 | ● | ○ | |
| 31,80 | 1,25 | 29,30 | | 0,956 | ● ⊙ | ○ | |
| 32,00 | 1,50 | 29,00 | | 1,146 | ● | ○ | |
| 32,00 | 2,00 | 28,00 | | 1,502 | ● | ● | |
| 33,00 | 1,50 | 30,00 | | 1,183 | ⊙ | ○ | |
| 33,40 | 1,65 | 30,10 | 1" SCH 5S | 1,312 | ● | ● | |
| 33,40 | 2,77 | 27,86 | 1" SCH 10S | 2,125 | ● ⊙ | ● ⊙ | |
| 33,40 | 3,38 | 26,64 | 1" SCH 40S | 2,541 | ● ⊙ | ● ⊙ | |
| 33,70 | 1,60 | 30,50 | | 1,286 | ● | ● | ○ |
| 33,70 | 2,00 | 29,70 | | 1,588 | ● ⊙ | ● ⊙ | ○ |
| 33,70 | 2,60 | 28,50 | | 2,025 | ● ⊙ | ● ⊙ | ○ |
| 33,70 | 3,00 | 27,70 | | 2,306 | ● | ● | ○ |
| 33,70 | 3,25 | 27,20 | 1" GAS / BSP | 2,478 | ● ⊙ | ● ⊙ | ○ |
| 34,00 | 1,00 | 32,00 | | 0,826 | ⊙ | ○ | |
| 34,00 | 1,50 | 31,00 | | 1,221 | ● ⊙ | ○ | |

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EN 10204 3.1



| Ø [mm] | Wandstärke Wall mm | Ø1 mm | Zoll-GAS-SCH Abmessungen Dimensions | Kg / m | 304/L 4301 4307 | 316L 4404 | 316Ti 4571 |
|-----------|--------------------------|----------|---|--------|-----------------------|--------------|---------------|
| 35,00 | 1,50 | 32,00 | | 1,258 | ● ◎ | ○ | ○ |
| 35,00 | 2,00 | 31,00 | | 1,653 | ● | ● | ○ |
| 38,00 | 2,00 | 34,00 | | 1,803 | ● | ● | ○ |
| 38,00 | 2,50 | 33,00 | | 2,222 | ○ | ○ | |
| 38,10 | 1,20 | 35,70 | | 1,109 | ● ◎ ○ | ○ | |
| 38,10 | 1,50 | 35,10 | | 1,375 | ● ◎ ○ | ● ◎ | |
| 40,00 | 1,00 | 38,00 | | 0,977 | ● ◎ ○ | ○ | |
| 40,00 | 1,50 | 37,00 | | 1,446 | ● ◎ | ○ | |
| 40,00 | 2,00 | 36,00 | | 1,903 | ● ◎ ○ | ● | |
| 40,00 | 3,00 | 34,00 | | 2,779 | ○ | ○ | |
| 42,00 | 1,50 | 39,00 | | 1,521 | ● | ● | |
| 42,16 | 1,65 | 38,86 | 1.1/4" SCH 5S | 1,674 | ● | ● | |
| 42,16 | 2,77 | 36,62 | 1.1/4" SCH 10S | 2,732 | ● ◎ | ● ◎ | |
| 42,16 | 3,56 | 35,04 | 1.1/4" SCH 40S | 3,441 | ● ◎ | ● ◎ | |
| 42,40 | 1,60 | 39,20 | | 1,635 | ● | ● | |
| 42,40 | 2,00 | 38,40 | | 2,023 | ● ◎ ○ | ● ◎ | ◎ |
| 42,40 | 2,60 | 37,20 | | 2,591 | ● ◎ | ● ◎ | ◎ |
| 42,40 | 3,00 | 36,40 | | 2,960 | ● | ● | ○ |
| 42,40 | 3,25 | 35,90 | | 3,186 | ● ◎ | ● ◎ | ◎ |
| 43,00 | 1,50 | 40,00 | | 1,559 | ○ | ○ | |
| 44,50 | 2,00 | 40,50 | | 2,128 | ● | ● | |
| 48,26 | 1,65 | 44,96 | 1.1/2" SCH 5S | 1,926 | ● | ● | |
| 48,26 | 2,77 | 42,72 | 1.1/2" SCH 10S | 3,155 | ● ◎ | ● ◎ | |
| 48,26 | 3,68 | 40,90 | 1.1/2" SCH 40S | 4,108 | ● ◎ | ● ◎ | |
| 48,30 | 1,60 | 45,10 | | 1,871 | ● | ● | |
| 48,30 | 2,00 | 44,30 | | 2,319 | ● ◎ | ● ◎ | ◎ |
| 48,30 | 2,60 | 43,10 | | 2,975 | ● ◎ | ● ◎ | ◎ |
| 48,30 | 3,00 | 42,30 | | 3,403 | ● | ● | ○ |
| 48,30 | 3,25 | 41,80 | 1.1/2" GAS / BSP | 3,666 | ● ◎ | ● ◎ | ◎ |
| 50,00 | 1,50 | 47,00 | | 1,822 | ◎ | | |
| 50,00 | 2,00 | 46,00 | | 2,404 | ◎ | | |
| 50,80 | 1,50 | 47,80 | | 1,852 | ● ◎ ○ | ● ◎ ○ | |
| 50,80 | 2,00 | 46,80 | | 2,444 | ● | ● | |
| 50,80 | 2,60 | 45,60 | | 3,138 | ● | ● | |
| 52,00 | 1,00 | 50,00 | | 1,277 | ● ◎ | ○ | |
| 52,00 | 1,50 | 49,00 | | 1,897 | ● ◎ | | |
| 53,00 | 1,50 | 50,00 | | 1,934 | ● ◎ | ● | |
| 54,00 | 1,50 | 51,00 | | 1,972 | ● | ● | |
| 54,00 | 2,00 | 50,00 | | 2,604 | ● ◎ ○ | ● ◎ | |

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EN 10204 3.1



| Ø [mm] | Wandstärke Wall mm | Ø1 mm | Zoll-GAS-SCH Abmessungen Dimensions | Kg / m | 304/L 4301 4307 | 316L 4404 | 316Ti 4571 |
|-----------|--------------------------|----------|---|--------|-----------------------|--------------|---------------|
| 57,00 | 2,00 | 53,00 | | 2,754 | ● | ● | |
| 57,00 | 3,00 | 51,00 | | 4,056 | ● | ● | |
| 60,30 | 1,60 | 57,10 | | 2,352 | ● | ● | |
| 60,30 | 2,00 | 56,30 | | 2,920 | ● ◎ ○ | ● ◎ | ◎ |
| 60,30 | 2,60 | 55,10 | | 3,757 | ● ◎ | ● ◎ | ◎ |
| 60,30 | 3,00 | 54,30 | | 4,304 | ● | ● | ◎ |
| 60,30 | 3,65 | 53,00 | 2" GAS / BSP | 5,178 | ● ◎ | ● ◎ | ◎ |
| 60,33 | 1,65 | 57,03 | 2" SCH 5S | 2,424 | ● | ● | |
| 60,33 | 2,77 | 54,79 | 2" SCH 10S | 3,992 | ● ◎ | ● ◎ | |
| 60,33 | 3,91 | 52,51 | 2" SCH 40S | 5,524 | ● ◎ | ● ◎ | |
| 63,50 | 1,50 | 60,50 | | 2,329 | ● ◎ ○ | ● | |
| 63,50 | 2,00 | 59,50 | | 3,080 | ● | ● | |
| 63,50 | 2,60 | 58,30 | | 3,965 | ● | ● | |
| 70,00 | 1,50 | 67,00 | | 2,573 | ● ◎ | ○ | |
| 70,00 | 2,00 | 66,00 | | 3,405 | ● ◎ | ○ | |
| 70,00 | 3,00 | 64,00 | | 5,033 | ◎ | | |
| 73,03 | 2,11 | 68,81 | 2.1/2" CH 5S | 3,747 | ● | ● | |
| 73,03 | 3,05 | 66,93 | 2.1/2" CH 10S | 5,345 | ● | ● | |
| 73,03 | 5,16 | 62,71 | 2.1/2" CH 40S | 8,769 | ● | ● | |
| 76,10 | 1,50 | 73,10 | | 2,802 | ● ◎ ○ | ○ | |
| 76,10 | 1,60 | 72,90 | | 2,985 | | ○ | |
| 76,10 | 2,00 | 72,10 | | 3,711 | ● ◎ | ● ◎ | ◎ |
| 76,10 | 2,60 | 70,90 | | 4,785 | ● | ● | ○ |
| 76,10 | 3,00 | 70,10 | | 5,491 | ● | ● | ◎ |
| 76,10 | 3,60 | 68,90 | 2.1/2" GAS / BSP | 6,535 | ● | ● | ○ |
| 80,00 | 1,50 | 77,00 | | 2,948 | | ○ | |
| 80,00 | 2,00 | 76,00 | | 3,906 | | ○ | |
| 80,00 | 3,00 | 74,00 | | 5,784 | | ○ | |
| 83,00 | 1,50 | 80,00 | | 3,061 | | ○ | |
| 84,00 | 2,00 | 80,00 | | 4,107 | ◎ | ◎ | |
| 85,00 | 2,00 | 81,00 | | 4,157 | ◎ | ◎ | |
| 88,90 | 1,60 | 85,70 | | 3,498 | | ○ | |
| 88,90 | 2,00 | 84,90 | | 4,352 | ● ◎ ○ | ● ◎ | ◎ |
| 88,90 | 2,11 | 84,68 | 3" SCH 5S | 4,585 | ● ◎ | ● ◎ | |
| 88,90 | 2,60 | 83,70 | | 5,618 | ● | ● | ○ |
| 88,90 | 3,00 | 82,90 | | 6,453 | ● ◎ | ● ◎ | ◎ |
| 88,90 | 3,05 | 82,80 | 3" SCH 10S | 6,557 | ● ◎ | ● ◎ | |
| 88,90 | 3,60 | 81,70 | | 7,689 | ● | ● | |
| 88,90 | 4,05 | 80,80 | 3" GAS / BSP | 8,605 | ● | ● | ○ |
| 88,90 | 5,49 | 77,92 | 3" SCH 40S | 11,466 | ● | ● | |

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EN 10204 3.1



| Ø [mm] | Wandstärke Wall mm | Ø1 mm | Zoll-GAS-SCH Abmessungen Dimensions | Kg / m | 304/L 4301 4307 | 316L 4404 | 316Ti 4571 |
|-----------|--------------------------|----------|---|--------|-----------------------|--------------|---------------|
| 101,60 | 2,00 | 97,60 | | 4,988 | ● ◎ ⊙ | ● ◎ | |
| 101,60 | 2,11 | 97,38 | 3.1/2" SCH 5S | 5,256 | ○ | ○ | |
| 101,60 | 3,00 | 95,60 | | 7,407 | ● | ○ | |
| 101,60 | 3,05 | 95,50 | 3.1/2" SCH 10S | 7,526 | ● | ○ | |
| 101,60 | 4,00 | 93,60 | | 9,776 | ● | ○ | |
| 101,60 | 5,74 | 90,12 | 3.1/2" SCH 40S | 13,778 | ● | ○ | |
| 103,00 | 1,50 | 100,00 | | 3,812 | ○ | ○ | |
| 104,00 | 2,00 | 100,00 | | 5,108 | ● ◎ | ◎ | |
| 106,00 | 3,00 | 100,00 | | 7,737 | ◎ | ◎ | |
| 108,00 | 2,00 | 104,00 | | 5,308 | ● | ◎ | |
| 108,00 | 3,00 | 102,00 | | 7,888 | ● | ● | |
| 108,00 | 4,00 | 100,00 | | 10,417 | ● | ● | |
| 114,30 | 2,00 | 110,30 | | 5,624 | ● ◎ | ● ◎ | ◎ |
| 114,30 | 2,11 | 110,08 | 4" SCH 5S | 5,927 | ● ◎ | ● ◎ | |
| 114,30 | 2,60 | 109,10 | | 7,272 | ● | ● | ◎ |
| 114,30 | 3,00 | 108,30 | | 8,361 | ● ◎ | ● ◎ | ◎ |
| 114,30 | 3,05 | 108,20 | 4" SCH 10S | 8,496 | ● ◎ | ● ◎ | |
| 114,30 | 3,60 | 107,10 | | 9,979 | ● | ● | |
| 114,30 | 4,00 | 106,30 | | 11,048 | ● | ● | ◎ |
| 114,30 | 6,02 | 102,26 | 4" SCH 40S | 16,322 | ● | ● | |
| 129,00 | 2,00 | 125,00 | | 6,360 | ◎ | ◎ | |
| 131,00 | 3,00 | 125,00 | | 9,615 | ○ | ○ | |
| 133,00 | 2,00 | 129,00 | | 6,560 | ○ | ○ | ○ |
| 133,00 | 3,00 | 127,00 | | 9,766 | ○ | ○ | ○ |
| 133,00 | 4,00 | 125,00 | | 12,921 | ○ | ○ | ○ |
| 139,70 | 2,00 | 135,70 | | 6,896 | ◎ | ◎ | ◎ |
| 139,70 | 2,60 | 134,50 | | 8,926 | ◎ | ○ | ○ |
| 139,70 | 3,00 | 133,70 | | 10,269 | ◎ | ◎ | ◎ |
| 139,70 | 4,00 | 131,70 | | 13,592 | ◎ | ◎ | ○ |
| 141,30 | 3,40 | 134,50 | 5" SCH 10S | 11,740 | ● | ● | |
| 141,30 | 6,55 | 128,20 | 5" SCH 40S | 22,101 | ● | ● | |
| 154,00 | 2,00 | 150,00 | | 7,612 | ◎ | ◎ | |
| 156,00 | 3,00 | 150,00 | | 11,493 | ◎ | ◎ | |
| 159,00 | 2,00 | 155,00 | | 7,863 | ○ | ○ | ○ |
| 159,00 | 3,00 | 153,00 | | 11,719 | ○ | ○ | ○ |
| 159,00 | 4,00 | 151,00 | | 15,525 | ○ | ○ | ○ |
| 168,28 | 2,77 | 162,74 | 6" SCH 5S | 11,480 | ● ◎ | ● ◎ | |
| 168,28 | 3,40 | 161,48 | 6" SCH 10S | 14,037 | ● ◎ | ● ◎ | |
| 168,28 | 7,11 | 154,06 | 6" SCH 40S | 28,694 | ● | ● | |

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EN 10204 3.1



| Ø [mm] | Wandstärke Wall mm | Ø1 mm | Zoll-GAS-SCH Abmessungen Dimensions | Kg / m | 304/L 4301 4307 | 316L 4404 | 316Ti 4571 |
|-----------|--------------------------|----------|---|--------|-----------------------|--------------|---------------|
| 168,30 | 2,00 | 164,30 | | 8,328 | ⊙ | ⊙ | ⊙ |
| 168,30 | 2,60 | 163,10 | | 10,788 | ● ⊙ | ● ⊙ | ⊙ |
| 168,30 | 3,00 | 162,30 | | 12,417 | ⊙ | ● ⊙ | ⊙ |
| 168,30 | 4,00 | 160,30 | | 16,456 | ⊙ | ⊙ | ● |
| 204,00 | 2,00 | 200,00 | | 10,116 | ⊙ | ⊙ | |
| 206,00 | 3,00 | 200,00 | | 15,249 | ⊙ | ⊙ | |
| 208,00 | 4,00 | 200,00 | | 20,433 | | ○ | |
| 219,08 | 2,77 | 213,54 | 8" SCH 5S | 15,003 | ● ⊙ | ● ⊙ | |
| 219,08 | 3,76 | 211,56 | 8" SCH 10S | 20,272 | ● ⊙ | ● ⊙ | |
| 219,08 | 6,35 | 206,38 | 8" SCH 20 | 33,825 | ● ⊙ | ● ⊙ | |
| 219,08 | 8,18 | 202,72 | 8" SCH 40S | 43,198 | ● | ● | |
| 219,10 | 2,00 | 215,10 | | 10,872 | ⊙ | ⊙ | ⊙ |
| 219,10 | 2,60 | 213,90 | | 14,095 | ● ⊙ | ● ⊙ | ○ |
| 219,10 | 3,00 | 213,10 | | 16,233 | ⊙ | ⊙ | ⊙ |
| 219,10 | 4,00 | 211,10 | | 21,544 | ● ⊙ | ● ⊙ | ○ |
| 254,00 | 2,00 | 250,00 | | 12,620 | ⊙ | ⊙ | |
| 256,00 | 3,00 | 250,00 | | 19,005 | ⊙ | ⊙ | |
| 273,00 | 2,00 | 269,00 | | 13,572 | ⊙ | ⊙ | ○ |
| 273,00 | 2,60 | 267,80 | | 17,604 | ⊙ | ○ | ○ |
| 273,00 | 3,00 | 267,00 | | 20,282 | ⊙ | ⊙ | ⊙ |
| 273,00 | 4,00 | 265,00 | | 26,943 | ● ⊙ | ● ⊙ | ○ |
| 273,05 | 3,40 | 266,25 | 10" SCH 5S | 22,957 | ● | ○ | |
| 273,05 | 4,19 | 264,67 | 10" SCH 10S | 28,208 | ● ⊙ | ● ⊙ | |
| 273,05 | 6,35 | 260,35 | 10" SCH 20 | 42,406 | ● ⊙ | ● | |
| 273,05 | 9,27 | 254,51 | 10" SCH 40S | 61,229 | ● | ● | |
| 304,00 | 2,00 | 300,00 | | 15,124 | ⊙ | ⊙ | |
| 306,00 | 3,00 | 300,00 | | 22,761 | ⊙ | ⊙ | |
| 323,85 | 3,96 | 315,93 | 12" SCH 5S | 31,720 | ⊙ | ⊙ | |
| 323,85 | 4,57 | 314,71 | 12" SCH 10S | 36,536 | ● | ● | |
| 323,85 | 6,35 | 311,15 | 12" SCH 20 | 50,484 | ● ⊙ | ● | |
| 323,85 | 9,53 | 304,79 | 12" SCH 40S | 75,007 | ● | ● | |
| 323,90 | 2,00 | 319,90 | | 16,121 | ⊙ | ○ | ○ |
| 323,90 | 3,00 | 317,90 | | 24,106 | ⊙ | ○ | ○ |
| 323,90 | 4,00 | 315,90 | | 32,041 | ⊙ | ⊙ | ○ |
| 355,60 | 3,00 | 349,60 | | 26,487 | ⊙ | ⊙ | ○ |
| 355,60 | 3,96 | 347,68 | 14" SCH 5S | 34,868 | ⊙ | ⊙ | |
| 355,60 | 4,00 | 347,60 | | 35,216 | ⊙ | ⊙ | ○ |
| 355,60 | 4,78 | 346,04 | 14" SCH 10S | 41,990 | ● | ● | |
| 355,60 | 6,35 | 342,90 | 14" SCH 10 | 55,532 | | ○ | |
| 355,60 | 9,53 | 336,54 | 14" SCH 40S | 82,583 | ● | ● | |

- = Vorrat, geblüht
- ⊙ = Vorrat, ungeblüht
- ⊙ = Vorrat, geschliffen K 220 / 240
- = Ab Werk

- = Stock, annealed
- ⊙ = Stock, not annealed
- ⊙ = Stock, polished G 220 / 240
- = Ex Works

TIG / LS geschweißtes Rohr

TIG / LS welded corrosion tubes

EN 10217-7, ASTM-A 778, ASTM-A 312

EN 10204 3.1



| Ø [mm] | Wandstärke Wall mm | Ø1 mm | Zoll-GAS-SCH Abmessungen Dimensions | Kg / m | 304/L 4301 4307 | 316L 4404 | 316Ti 4571 |
|-----------|--------------------------|----------|---|---------|-----------------------|--------------|---------------|
| 406,40 | 3,00 | 400,40 | | 30,303 | ⊙ | ⊙ | ⊙ |
| 406,40 | 4,00 | 398,40 | | 40,304 | ⊙ | ⊙ | ⊙ |
| 406,40 | 4,19 | 398,02 | 16" SCH 5S | 42,199 | ⊙ | ⊙ | |
| 406,40 | 4,78 | 396,84 | 16" SCH 10S | 48,070 | ● | ● | |
| 406,40 | 6,35 | 393,70 | 16" SCH 10 | 63,610 | ⊙ | ⊙ | |
| 406,40 | 9,53 | 387,34 | 16" SCH 40S | 94,706 | ● | ● | |
| 456,00 | 3,00 | 450,00 | | 34,029 | ⊙ | ⊙ | ⊙ |
| 457,20 | 3,00 | 451,20 | | 34,120 | ⊙ | ⊙ | ⊙ |
| 457,20 | 4,00 | 449,20 | | 45,393 | ⊙ | ⊙ | ⊙ |
| 457,20 | 4,78 | 447,64 | 18" SCH 10S | 54,151 | | | |
| 457,20 | 6,35 | 444,50 | 18" SCH 10 | 71,687 | ⊙ | ⊙ | |
| 457,20 | 9,53 | 438,14 | 18" SCH 40S | 106,828 | ⊙ | ⊙ | |
| 506,00 | 3,00 | 500,00 | | 37,785 | ⊙ | ⊙ | ⊙ |
| 508,00 | 3,00 | 502,00 | | 37,936 | ⊙ | ⊙ | ⊙ |
| 508,00 | 4,00 | 500,00 | | 50,481 | ⊙ | ⊙ | ⊙ |
| 508,00 | 5,56 | 496,88 | 20" SCH 10S | 69,951 | ⊙ | ⊙ | |
| 508,00 | 6,35 | 495,30 | 20" SCH 10 | 79,764 | ⊙ | ⊙ | |
| 508,00 | 9,53 | 488,94 | 20" SCH 40S | 118,950 | ⊙ | ⊙ | |
| 606,00 | 3,00 | 600,00 | | 45,297 | ⊙ | ⊙ | ⊙ |
| 609,60 | 3,00 | 603,60 | | 45,568 | ⊙ | ⊙ | ⊙ |
| 609,60 | 4,00 | 601,60 | | 60,657 | ⊙ | ⊙ | |
| 609,60 | 6,35 | 596,90 | 24" SCH 10S | 95,919 | ⊙ | ⊙ | |
| 609,60 | 9,53 | 590,54 | 24" SCH 40S | 143,195 | ⊙ | ⊙ | |
| 711,20 | 4,00 | 703,20 | 28" x 0,157" | 70,833 | ⊙ | ⊙ | |
| 711,20 | 6,35 | 698,50 | 28" x 0,250" | 112,074 | ⊙ | ⊙ | |
| 812,80 | 4,00 | 804,80 | 32" x 0,157" | 81,009 | ⊙ | ⊙ | |
| 812,80 | 6,35 | 800,10 | 32" x 0,250" | 128,229 | ⊙ | ⊙ | |
| 914,40 | 4,00 | 906,40 | 36" x 0,157" | 91,186 | ⊙ | ⊙ | |
| 914,40 | 6,35 | 901,70 | 36" x 0,250" | 114,384 | ⊙ | ⊙ | |

- = Vorrat, gegläht
- ⊙ = Vorrat, ungeglüht
- ⊙ = Vorrat, geschliffen K 220 / 240
- ⊙ = Ab Werk

- = Stock, annealed
- ⊙ = Stock, not annealed
- ⊙ = Stock, polished G 220 / 240
- ⊙ = Ex Works

Nahtloses Rohr

Seamless tube

EN 10216-5, ASTM-A 269, ASTM-A 312

EN 10204 3.1 / EN 10204 3.2



| Ø mm | Wandstärke Wall mm | Ø1 mm | Zoll-GAS-SCH Abmessungen Dimensions | Kg / m | 304/L 4301 4307 | 316/L 4401 4404 | 316Ti 4571 | 321 4541 |
|---------|--------------------------|----------|---|--------|-----------------------|-----------------------|---------------|-------------|
| 6,00 | 1,00 | 4,00 | | 0,125 | ☉ | ☉ | ☉ | ● |
| 6,00 | 1,50 | 3,00 | | 0,169 | ☉ | ☉ | ● | ● |
| 6,00 | 2,00 | 2,00 | | 0,200 | ☉ | ☉ | ● | ● |
| 6,35 | 0,51 | 5,33 | 1/4" x 0,020" | 0,075 | ● | ● | | |
| 6,35 | 0,71 | 4,93 | 1/4" x 0,028" | 0,100 | ☉ | ☉ | | |
| 6,35 | 0,89 | 4,57 | 1/4" x 0,035" | 0,122 | ☉ | ☉ | | |
| 6,35 | 1,24 | 3,87 | 1/4" x 0,049" | 0,159 | ☉ | ☉ | | |
| 6,35 | 1,65 | 3,05 | 1/4" x 0,065" | 0,194 | ☉ | ☉ | | |
| 7,00 | 1,00 | 5,00 | | 0,150 | ● | ☉ | ● | ○ |
| 8,00 | 1,00 | 6,00 | | 0,175 | ☉ | ☉ | ☉ | ● |
| 8,00 | 1,50 | 5,00 | | 0,244 | ☉ | ☉ | ☉ | ● |
| 8,00 | 2,00 | 4,00 | | 0,300 | ☉ | ☉ | ☉ | ● |
| 8,00 | 2,50 | 3,00 | | 0,344 | ● | ● | ● | ○ |
| 9,00 | 1,00 | 7,00 | | 0,200 | ● | ● | ● | ○ |
| 9,53 | 0,71 | 8,11 | 3/8" x 0,028" | 0,157 | ● | ● | | |
| 9,53 | 0,89 | 7,75 | 3/8" x 0,035" | 0,193 | ☉ | ☉ | | |
| 9,53 | 1,24 | 7,05 | 3/8" x 0,049" | 0,257 | ☉ | ☉ | | |
| 9,53 | 1,65 | 6,23 | 3/8" x 0,065" | 0,326 | ☉ | ☉ | | |
| 9,53 | 2,11 | 5,31 | 3/8" x 0,083" | 0,392 | ● | ● | | |
| 10,00 | 1,00 | 8,00 | | 0,225 | ☉ | ☉ | ☉ | ● |
| 10,00 | 1,50 | 7,00 | | 0,319 | ☉ | ☉ | ☉ | ● |
| 10,00 | 2,00 | 6,00 | | 0,401 | ☉ | ☉ | ☉ | ● |
| 10,00 | 2,50 | 5,00 | | 0,470 | ● | ● | ● | ○ |
| 10,00 | 3,00 | 4,00 | | 0,526 | ☉ | ● | ● | ● |
| 10,20 | 1,60 | 7,00 | | 0,345 | ● | ● | ● | ○ |
| 10,20 | 2,00 | 6,20 | 1/8" GAS / BSP | 0,411 | ☉ | ☉ | ☉ | ● |
| 11,00 | 1,50 | 8,00 | | 0,357 | ● | ● | ● | ● |
| 12,00 | 1,00 | 10,00 | | 0,275 | ☉ | ☉ | ☉ | ● |
| 12,00 | 1,50 | 9,00 | | 0,394 | ☉ | ☉ | ☉ | ● |
| 12,00 | 2,00 | 8,00 | | 0,501 | ☉ | ☉ | ☉ | ● |
| 12,00 | 2,50 | 7,00 | | 0,595 | ● | ● | ● | ● |
| 12,00 | 3,00 | 6,00 | | 0,676 | ● | ● | ● | ● |
| 12,00 | 4,00 | 4,00 | | 0,801 | ● | ● | ● | ● |
| 12,70 | 0,71 | 11,28 | 1/2" x 0,028" | 0,213 | ● | ● | | |
| 12,70 | 0,89 | 10,92 | 1/2" x 0,035" | 0,263 | ☉ | ☉ | | |
| 12,70 | 1,24 | 10,22 | 1/2" x 0,049" | 0,356 | ☉ | ☉ | | |
| 12,70 | 1,65 | 9,40 | 1/2" x 0,065" | 0,457 | ☉ | ☉ | | |
| 12,70 | 2,11 | 8,48 | 1/2" x 0,083" | 0,560 | ☉ | ☉ | | |

Werkstoffe 4462, 4539, 904L und 4845, 310S auf Anfrage
 Grades 4462, 4539, 904L and 4845, 310S on request

- = Vorrat, gegläht und gebeizt
- ☉ = Vorrat, blankgeglüht
- = Ab Werk

- = Stock, annealed and pickled
- ☉ = Stock, bright annealed
- = Ex works

Nahtloses Rohr

Seamless tube

EN 10216-5, ASTM-A 269, ASTM-A 312

EN 10204 3.1 / EN 10204 3.2



| Ø mm | Wandstärke Wall mm | Ø1 mm | Zoll-GAS-SCH Abmessungen Dimensions | Kg / m | 304/L 4301 4307 | 316/L 4401 4404 | 316Ti 4571 | 321 4541 |
|---------|--------------------------|----------|---|--------|-----------------------|-----------------------|---------------|-------------|
| 13,00 | 1,00 | 11,00 | | 0,300 | ☉ | ○ | ○ | ○ |
| 13,00 | 1,50 | 10,00 | | 0,432 | ☉ | ○ | ○ | ○ |
| 13,50 | 1,60 | 10,30 | | 0,477 | ● | ● | ● | ● |
| 13,50 | 2,00 | 9,50 | | 0,576 | ● | ○ | ○ | ○ |
| 13,50 | 2,30 | 8,90 | 1/4" GAS / BSP | 0,645 | ● | ● | ● | ● |
| 13,72 | 1,65 | 10,42 | 1/4" SCH 10S | 0,499 | ● | ● | ○ | ○ |
| 13,72 | 2,24 | 9,24 | 1/4" SCH 40S | 0,644 | ● | ● | ○ | ○ |
| 13,72 | 3,02 | 7,68 | 1/4" SCH 80S | 0,809 | ● | ● | ○ | ○ |
| 14,00 | 1,00 | 12,00 | | 0,326 | ● | ● | ● | ● |
| 14,00 | 1,50 | 11,00 | | 0,470 | ● | ● | ● | ● |
| 14,00 | 2,00 | 10,00 | | 0,601 | ● | ● | ● | ● |
| 14,00 | 2,50 | 9,00 | | 0,720 | ● | ○ | ● | ● |
| 14,00 | 3,00 | 8,00 | | 0,826 | ● | ○ | ● | ● |
| 15,00 | 1,00 | 13,00 | | 0,351 | ● | ● | ● | ● |
| 15,00 | 1,50 | 12,00 | | 0,507 | ● | ● | ● | ● |
| 15,00 | 2,00 | 11,00 | | 0,651 | ● | ○ | ● | ● |
| 15,00 | 2,50 | 10,00 | | 0,783 | ○ | ○ | ● | ● |
| 15,00 | 3,00 | 9,00 | | 0,901 | ● | ○ | ● | ● |
| 15,00 | 4,00 | 7,00 | | 1,102 | ○ | ○ | ● | ● |
| 16,00 | 1,00 | 14,00 | | 0,376 | ● | ● | ● | ● |
| 16,00 | 1,50 | 13,00 | | 0,545 | ● | ● | ● | ● |
| 16,00 | 2,00 | 12,00 | | 0,701 | ● | ● | ● | ● |
| 16,00 | 2,50 | 11,00 | | 0,845 | ● | ● | ● | ● |
| 16,00 | 3,00 | 10,00 | | 0,977 | ● | ● | ● | ● |
| 16,00 | 3,50 | 9,00 | | 1,096 | ○ | ○ | ○ | ● |
| 16,00 | 4,00 | 8,00 | | 1,202 | ● | ○ | ● | ● |
| 17,15 | 1,65 | 13,85 | 3/8" SCH 10S | 0,640 | ● | ● | ○ | ○ |
| 17,15 | 2,31 | 12,53 | 3/8" SCH 40S | 0,858 | ● | ● | ○ | ○ |
| 17,15 | 3,20 | 10,75 | 3/8" SCH 80S | 1,118 | ● | ● | ○ | ○ |
| 17,20 | 1,60 | 14,00 | | 0,625 | ● | ● | ● | ● |
| 17,20 | 2,00 | 13,20 | | 0,761 | ● | ● | ○ | ● |
| 17,20 | 2,35 | 12,50 | 3/8" GAS / BSP | 0,874 | ● | ● | ● | ● |
| 17,20 | 2,90 | 11,40 | | 1,038 | ○ | ○ | ● | ● |
| 17,20 | 3,20 | 10,80 | | 1,122 | ● | ● | ● | ● |
| 18,00 | 1,00 | 16,00 | | 0,426 | ● | ● | ● | ● |
| 18,00 | 1,50 | 15,00 | | 0,620 | ● | ● | ● | ● |
| 18,00 | 2,00 | 14,00 | | 0,801 | ● | ● | ● | ● |
| 18,00 | 2,50 | 13,00 | | 0,970 | ● | ○ | ● | ● |
| 18,00 | 3,00 | 12,00 | | 1,127 | ● | ○ | ● | ● |
| 18,00 | 3,50 | 11,00 | | 1,271 | ○ | ○ | ● | ● |
| 18,00 | 4,00 | 10,00 | | 1,402 | ○ | ○ | ● | ● |

Werkstoffe 4462, 4539, 904L und 4845, 310S auf Anfrage

Grades 4462, 4539, 904L and 4845, 310S on request

- = Vorrat, gegläht und gebeizt
- ☉ = Vorrat, blankgegläht
- = Ab Werk

- = Stock, annealed and pickled
- ☉ = Stock, bright annealed
- = Ex works

Nahtloses Rohr

Seamless tube

EN 10216-5, ASTM-A 269, ASTM-A 312

EN 10204 3.1 / EN 10204 3.2



| Ø mm | Wandstärke Wall mm | Ø1 mm | Zoll-GAS-SCH Abmessungen Dimensions | Kg / m | 304/L 4301 4307 | 316/L 4401 4404 | 316Ti 4571 | 321 4541 |
|---------|--------------------------|----------|---|--------|-----------------------|-----------------------|---------------|-------------|
| 19,05 | 1,65 | 15,75 | 3/4" x 0,065" | 0,719 | ● | ● | | ● |
| 19,05 | 2,11 | 14,83 | 3/4" x 0,083" | 0,895 | ● | ● | | |
| 20,00 | 1,00 | 18,00 | | 0,476 | ● | ○ | ● | ● |
| 20,00 | 1,50 | 17,00 | | 0,695 | ● | ● | ● | ● |
| 20,00 | 2,00 | 16,00 | | 0,901 | ● | ● | ● | ● |
| 20,00 | 2,50 | 15,00 | | 1,096 | ● | ● | ● | ● |
| 20,00 | 3,00 | 14,00 | | 1,277 | ● | ● | ● | ● |
| 20,00 | 3,50 | 13,00 | | 1,446 | ○ | ○ | ● | ● |
| 20,00 | 4,00 | 12,00 | | 1,603 | ● | ● | ● | ● |
| 20,00 | 5,00 | 10,00 | | 1,878 | ● | ○ | ● | ● |
| 21,30 | 1,60 | 18,10 | | 0,789 | ● | ● | ● | ● |
| 21,30 | 2,00 | 17,30 | | 0,967 | ● | ● | ● | ● |
| 21,30 | 2,60 | 16,10 | 1/2" GAS / BSP | 1,217 | ● | ● | ● | ● |
| 21,30 | 2,90 | 15,50 | | 1,336 | ● | ○ | ● | ● |
| 21,30 | 3,20 | 14,90 | | 1,450 | ● | ○ | ● | ● |
| 21,34 | 2,11 | 17,12 | 1/2" SCH 10S | 1,016 | ● | ● | ● | ● |
| 21,34 | 2,77 | 15,80 | 1/2" SCH 40S | 1,288 | ● | ● | ● | ● |
| 21,34 | 3,73 | 13,88 | 1/2" SCH 80S | 1,645 | ● | ● | ● | ● |
| 21,34 | 4,78 | 11,78 | 1/2" SCH 160 | 1,982 | ● | ● | ● | ● |
| 21,34 | 7,47 | 6,40 | 1/2" SCH XXS | 2,594 | ○ | ○ | ○ | ○ |
| 22,00 | 1,00 | 20,00 | | 0,526 | ● | ○ | ● | ● |
| 22,00 | 1,50 | 19,00 | | 0,770 | ● | ● | ● | ● |
| 22,00 | 2,00 | 18,00 | | 1,002 | ● | ● | ● | ● |
| 22,00 | 2,50 | 17,00 | | 1,221 | ● | ○ | ● | ● |
| 22,00 | 3,00 | 16,00 | | 1,427 | ● | ○ | ● | ● |
| 22,00 | 4,00 | 14,00 | | 1,803 | ● | ○ | ● | ● |
| 23,00 | 1,50 | 20,00 | | 0,808 | ● | ● | ● | ● |
| 24,00 | 2,00 | 20,00 | | 1,102 | ● | ● | ● | ● |
| 25,00 | 1,00 | 23,00 | | 0,601 | ● | ○ | ● | ● |
| 25,00 | 1,50 | 22,00 | | 0,883 | ● | ● | ● | ● |
| 25,00 | 2,00 | 21,00 | | 1,152 | ● | ● | ● | ● |
| 25,00 | 2,50 | 20,00 | | 1,409 | ● | ● | ● | ● |
| 25,00 | 3,00 | 19,00 | | 1,653 | ● | ● | ● | ● |
| 25,00 | 3,50 | 18,00 | | 1,884 | ○ | ○ | ● | ● |
| 25,00 | 4,00 | 17,00 | | 2,103 | ● | ○ | ● | ● |
| 25,00 | 5,00 | 15,00 | | 2,504 | ● | ○ | ● | ● |
| 25,00 | 6,00 | 13,00 | | 2,855 | ○ | ○ | ● | ● |
| 25,40 | 1,65 | 22,10 | 1" x 0,065" | 0,981 | ● | ● | | |
| 25,40 | 2,11 | 21,18 | 1" x 0,083" | 1,231 | ● | ● | | |
| 26,67 | 2,11 | 22,45 | 3/4" SCH 10S | 1,298 | ● | ● | ● | ● |
| 26,67 | 2,87 | 20,93 | 3/4" SCH 40S | 1,710 | ● | ● | ● | ● |
| 26,67 | 3,91 | 18,85 | 3/4" SCH 80S | 2,228 | ● | ● | ● | ● |
| 26,67 | 5,56 | 15,55 | 3/4" SCH 160 | 2,939 | ● | ● | ● | ● |
| 26,67 | 7,82 | 11,03 | 3/4" SCH XXS | 3,691 | ○ | ○ | ○ | ○ |

Werkstoffe 4462, 4539, 904L en 4845, 310S auf Anfrage

Grades 4462, 4539, 904L and 4845, 310S on request

- = Vorrat, gegläht und gebeizt
- = Vorrat, blankgegläht
- = Ab Werk

- = Stock, annealed and pickled
- = Stock, bright annealed
- = Ex works

Nahtloses Rohr

Seamless tube

EN 10216-5, ASTM-A 269, ASTM-A 312

EN 10204 3.1 / EN 10204 3.2



| Ø mm | Wandstärke Wall mm | Ø1 mm | Zoll-GAS-SCH Abmessungen Dimensions | Kg / m | 304/L 4301 4307 | 316/L 4401 4404 | 316Ti 4571 | 321 4541 |
|---------|--------------------------|----------|---|--------|-----------------------|-----------------------|---------------|-------------|
| 26,90 | 1,60 | 23,70 | | 1,014 | ● | ● | ● | ● |
| 26,90 | 2,00 | 22,90 | | 1,247 | ● | ● | ● | ● |
| 26,90 | 2,30 | 22,30 | | 1,417 | ○ | ○ | ● | ● |
| 26,90 | 2,60 | 21,70 | | 1,582 | ● | ● | ● | ● |
| 26,90 | 2,90 | 21,10 | | 1,743 | ● | ○ | ● | ● |
| 26,90 | 3,20 | 20,50 | | 1,899 | ● | ● | ● | ● |
| 26,90 | 4,00 | 18,90 | | 2,294 | ● | ○ | ● | ● |
| 28,00 | 1,00 | 26,00 | | 0,676 | ● | ○ | ● | ● |
| 28,00 | 1,50 | 25,00 | | 0,995 | ● | ● | ● | ● |
| 28,00 | 2,00 | 24,00 | | 1,302 | ● | ● | ● | ● |
| 28,00 | 2,50 | 23,00 | | 1,596 | ● | ○ | ● | ● |
| 28,00 | 3,00 | 22,00 | | 1,878 | ○ | ○ | ● | ● |
| 28,00 | 3,50 | 21,00 | | 2,147 | ○ | ○ | ● | ● |
| 28,00 | 4,00 | 20,00 | | 2,404 | ○ | ○ | ● | ● |
| 28,00 | 5,00 | 18,00 | | 2,880 | ● | ○ | ● | ● |
| 30,00 | 1,00 | 28,00 | | 0,726 | ● | ○ | ● | ● |
| 30,00 | 1,50 | 27,00 | | 1,070 | ● | ○ | ● | ● |
| 30,00 | 2,00 | 26,00 | | 1,402 | ● | ● | ● | ● |
| 30,00 | 2,50 | 25,00 | | 1,722 | ● | ○ | ● | ● |
| 30,00 | 2,60 | 24,80 | | 1,784 | ● | ● | ● | ● |
| 30,00 | 3,00 | 24,00 | | 2,028 | ● | ● | ● | ● |
| 30,00 | 3,50 | 23,00 | | 2,322 | ● | ○ | ● | ● |
| 30,00 | 4,00 | 22,00 | | 2,604 | ● | ● | ● | ● |
| 30,00 | 5,00 | 20,00 | | 3,130 | ● | ○ | ● | ● |
| 32,00 | 1,50 | 29,00 | | 1,146 | ● | ○ | ○ | ○ |
| 32,00 | 2,00 | 28,00 | | 1,502 | ● | ○ | ● | ● |
| 32,00 | 2,50 | 27,00 | | 1,847 | ● | ○ | ● | ● |
| 32,00 | 3,00 | 26,00 | | 2,178 | ● | ○ | ● | ● |
| 32,00 | 4,00 | 24,00 | | 2,804 | ○ | ○ | ● | ● |
| 33,00 | 1,50 | 30,00 | | 1,183 | ● | ○ | ○ | ○ |
| 33,40 | 2,77 | 27,86 | 1" SCH 10S | 2,125 | ● | ● | ● | ● |
| 33,40 | 3,38 | 26,64 | 1" SCH 40S | 2,541 | ● | ● | ● | ● |
| 33,40 | 4,55 | 24,30 | 1" SCH 80S | 3,287 | ● | ● | ● | ● |
| 33,40 | 6,35 | 20,70 | 1" SCH 160 | 4,301 | ● | ● | ● | ● |
| 33,40 | 9,09 | 15,22 | 1" SCH XXS | 5,533 | ○ | ○ | | |

Werkstoffe 4462, 4539, 904L en 4845, 310S auf Anfrage

Grades 4462, 4539, 904L and 4845, 310S on request

- = Vorrat, gegläht und gebeizt
- ◎ = Vorrat, blankgegläht
- = Ab Werk

- = Stock, annealed and pickled
- ◎ = Stock, bright annealed
- = Ex works

Nahtloses Rohr

Seamless tube

EN 10216-5, ASTM-A 269, ASTM-A 312

EN 10204 3.1 / EN 10204 3.2



| Ø mm | Wandstärke Wall mm | Ø1 mm | Zoll-GAS-SCH Abmessungen Dimensions | Kg / m | 304/L 4301 4307 | 316/L 4401 4404 | 316Ti 4571 | 321 4541 |
|---------|--------------------------|----------|---|--------|-----------------------|-----------------------|---------------|-------------|
| 33,70 | 1,60 | 30,50 | | 1,286 | ● | ○ | ○ | ● |
| 33,70 | 2,00 | 29,70 | | 1,588 | ● | ● | ● | ● |
| 33,70 | 2,60 | 28,50 | | 2,025 | ● | ● | ● | ● |
| 33,70 | 2,90 | 27,90 | | 2,237 | ○ | ○ | ● | ● |
| 33,70 | 3,20 | 27,30 | | 2,444 | ● | ● | ● | ● |
| 33,70 | 3,60 | 26,50 | | 2,713 | ● | ○ | ● | ● |
| 33,70 | 4,05 | 25,60 | | 3,007 | ● | ○ | ● | ● |
| 33,70 | 4,50 | 24,70 | | 3,290 | ○ | ○ | ● | ● |
| 33,70 | 5,00 | 23,70 | | 3,593 | ○ | ○ | ● | ● |
| 34,00 | 2,00 | 30,00 | | 1,603 | ● | ○ | ○ | ○ |
| 35,00 | 1,50 | 32,00 | | 1,258 | ● | ○ | ● | ● |
| 35,00 | 2,00 | 31,00 | | 1,653 | ● | ● | ● | ● |
| 35,00 | 2,50 | 30,00 | | 2,035 | ● | ○ | ● | ● |
| 35,00 | 3,00 | 29,00 | | 2,404 | ● | ● | ● | ● |
| 35,00 | 4,00 | 27,00 | | 3,105 | ● | ○ | ○ | ○ |
| 35,00 | 5,00 | 25,00 | | 3,756 | ○ | ○ | ● | ● |
| 36,00 | 2,00 | 32,00 | | 1,703 | ● | ○ | ● | ○ |
| 38,00 | 1,50 | 35,00 | | 1,371 | ● | ○ | ● | ● |
| 38,00 | 2,00 | 34,00 | | 1,803 | ● | ● | ● | ● |
| 38,00 | 2,60 | 32,80 | | 2,305 | ● | ● | ● | ● |
| 38,00 | 3,00 | 32,00 | | 2,629 | ● | ● | ● | ● |
| 38,00 | 4,00 | 30,00 | | 3,405 | ● | ● | ● | ● |
| 38,00 | 5,00 | 28,00 | | 4,132 | ● | ● | ● | ● |
| 38,00 | 6,00 | 26,00 | | 4,808 | ○ | ○ | ● | ● |
| 40,00 | 1,50 | 37,00 | | 1,446 | ● | ○ | ● | ● |
| 40,00 | 2,00 | 36,00 | | 1,903 | ● | ● | ● | ● |
| 40,00 | 2,50 | 35,00 | | 2,348 | ● | ○ | ● | ● |
| 40,00 | 3,00 | 34,00 | | 2,779 | ● | ○ | ● | ● |
| 40,00 | 4,00 | 32,00 | | 3,606 | ● | ○ | ● | ● |
| 40,00 | 5,00 | 30,00 | | 4,382 | ● | ● | ● | ● |
| 42,00 | 2,00 | 38,00 | | 2,003 | ● | ○ | ● | ● |
| 42,00 | 3,00 | 36,00 | | 2,930 | ● | ● | ● | ● |
| 42,00 | 6,00 | 30,00 | | 5,409 | ● | ○ | ● | ● |
| 42,16 | 2,77 | 36,62 | 1.1/4" SCH 10S | 2,732 | ● | ● | ● | ● |
| 42,16 | 3,56 | 35,04 | 1.1/4" SCH 40S | 3,441 | ● | ● | ● | ● |
| 42,16 | 4,85 | 32,46 | 1.1/4" SCH 80S | 4,531 | ● | ● | ● | ● |
| 42,16 | 6,35 | 29,46 | 1.1/4" SCH 160 | 5,694 | ● | ● | ● | ● |

Werkstoffe 4462, 4539, 904L en 4845, 310S auf Anfrage

Grades 4462, 4539, 904L and 4845, 310S on request

- = Vorrat, gegläht und gebeizt
- ◎ = Vorrat, blankgegläht
- = Ab Werk

- = Stock, annealed and pickled
- ◎ = Stock, bright annealed
- = Ex works

Nahtloses Rohr

Seamless tube

EN 10216-5, ASTM-A 269, ASTM-A 312

EN 10204 3.1 / EN 10204 3.2



| Ø mm | Wandstärke Wall mm | Ø1 mm | Zoll-GAS-SCH Abmessungen Dimensions | Kg / m | 304/L 4301 4307 | 316/L 4401 4404 | 316Ti 4571 | 321 4541 |
|---------|--------------------------|----------|---|--------|-----------------------|-----------------------|---------------|-------------|
| 42,40 | 1,60 | 39,20 | | 1,635 | ● | ○ | ○ | ○ |
| 42,40 | 2,00 | 38,40 | | 2,023 | ● | ● | ● | ● |
| 42,40 | 2,60 | 37,20 | | 2,591 | ● | ● | ● | ● |
| 42,40 | 2,90 | 36,60 | | 2,868 | ○ | ○ | ● | ● |
| 42,40 | 3,20 | 36,00 | | 3,141 | ● | ● | ● | ● |
| 42,40 | 3,60 | 35,20 | | 3,498 | ● | ○ | ● | ● |
| 42,40 | 4,05 | 34,30 | | 3,889 | ● | ○ | ● | ● |
| 43,00 | 1,50 | 40,00 | | 1,559 | ● | ○ | ● | ○ |
| 44,50 | 2,00 | 40,50 | | 2,128 | ● | ○ | ● | ● |
| 44,50 | 2,60 | 39,30 | | 2,728 | ● | ● | ● | ● |
| 44,50 | 2,90 | 38,70 | | 3,021 | ● | ● | ● | ● |
| 44,50 | 4,00 | 36,50 | | 4,056 | ● | ○ | ● | ● |
| 45,00 | 2,00 | 41,00 | | 2,153 | ● | ○ | ○ | ○ |
| 45,00 | 3,00 | 39,00 | | 3,155 | ○ | ○ | ● | ● |
| 45,00 | 3,50 | 38,00 | | 3,637 | ○ | ○ | ● | ● |
| 45,00 | 5,00 | 35,00 | | 5,008 | ○ | ○ | ● | ● |
| 48,00 | 4,00 | 40,00 | | 4,407 | ● | ○ | ○ | ○ |
| 48,26 | 2,77 | 42,72 | 1.1/2" SCH 10S | 3,155 | ● | ● | ● | ● |
| 48,26 | 3,68 | 40,90 | 1.1/2" SCH 40S | 4,108 | ● | ● | ● | ● |
| 48,26 | 5,08 | 38,10 | 1.1/2" SCH 80S | 5,493 | ● | ● | ● | ● |
| 48,26 | 7,14 | 33,98 | 1.1/2" SCH 160 | 7,352 | ● | ● | ● | ● |
| 48,26 | 10,15 | 27,96 | 1.1/2" SCH XXS | 9,686 | ○ | ○ | ○ | ○ |
| 48,30 | 1,60 | 45,10 | | 1,871 | ● | ○ | ● | ○ |
| 48,30 | 2,00 | 44,30 | | 2,319 | ● | ● | ● | ● |
| 48,30 | 2,60 | 43,10 | | 2,975 | ● | ● | ● | ● |
| 48,30 | 2,90 | 42,50 | | 3,297 | ○ | ○ | ● | ● |
| 48,30 | 3,20 | 41,90 | 1.1/2" GAS / BSP | 3,614 | ● | ● | ● | ● |
| 48,30 | 3,60 | 41,10 | | 4,029 | ● | ○ | ● | ● |
| 48,30 | 4,05 | 40,20 | | 4,487 | ● | ○ | ● | ● |
| 48,30 | 6,30 | 35,70 | | 6,626 | ● | ○ | ● | ● |
| 48,30 | 8,00 | 32,30 | | 8,073 | ○ | ○ | ● | ● |
| 50,00 | 1,50 | 47,00 | | 1,822 | ● | ○ | ○ | ○ |
| 50,00 | 2,00 | 46,00 | | 2,404 | ● | ● | ● | ● |
| 50,00 | 3,00 | 44,00 | | 3,531 | ● | ○ | ● | ● |
| 50,00 | 4,00 | 42,00 | | 4,607 | ● | ○ | ● | ● |
| 50,00 | 5,00 | 40,00 | | 5,634 | ● | ○ | ● | ● |
| 50,00 | 6,00 | 38,00 | | 6,611 | ● | ○ | ● | ● |
| 51,00 | 2,00 | 47,00 | | 2,454 | ● | ● | ○ | ○ |
| 51,00 | 2,60 | 45,80 | | 3,151 | ● | ○ | ● | ● |
| 52,00 | 1,50 | 49,00 | | 1,897 | ● | ○ | ● | ● |

Werkstoffe 4462, 4539, 904L en 4845, 310S auf Anfrage
 Grades 4462, 4539, 904L and 4845, 310S on request

- = Vorrat, gegläht und gebeizt
- ◎ = Vorrat, blankgegläht
- = Ab Werk

- = Stock, annealed and pickled
- ◎ = Stock, bright annealed
- = Ex works

Nahtloses Rohr

Seamless tube

EN 10216-5, ASTM-A 269, ASTM-A 312

EN 10204 3.1 / EN 10204 3.2



| Ø mm | Wandstärke Wall mm | Ø1 mm | Zoll-GAS-SCH Abmessungen Dimensions | Kg / m | 304/L 4301 4307 | 316/L 4401 4404 | 316Ti 4571 | 321 4541 |
|-------|--------------------|-------|-------------------------------------|--------|-----------------|-----------------|------------|----------|
| 53,00 | 1,50 | 50,00 | | 1,934 | ● | ○ | ● | ● |
| 54,00 | 2,00 | 50,00 | | 2,604 | ● | ● | ● | ● |
| 55,00 | 2,50 | 50,00 | | 3,287 | ● | ○ | ○ | ○ |
| 55,00 | 5,00 | 45,00 | | 6,260 | ● | ● | ● | ○ |
| 57,00 | 2,00 | 53,00 | | 2,754 | ● | ○ | ● | ● |
| 57,00 | 2,60 | 51,80 | | 3,542 | ● | ○ | ● | ● |
| 57,00 | 2,90 | 51,20 | | 3,929 | ● | ● | ● | ● |
| 57,00 | 3,50 | 50,00 | | 4,689 | ○ | ○ | ● | ● |
| 57,00 | 4,00 | 49,00 | | 5,308 | ● | ○ | ● | ● |
| 57,00 | 4,50 | 48,00 | | 5,916 | ○ | ○ | ● | ● |
| 57,00 | 5,00 | 47,00 | | 6,510 | ○ | ○ | ● | ● |
| 60,00 | 5,00 | 50,00 | | 6,886 | ● | ○ | ● | ● |
| 60,30 | 1,60 | 57,10 | | 2,352 | ● | ○ | ● | ● |
| 60,30 | 2,00 | 56,30 | | 2,920 | ● | ● | ● | ● |
| 60,30 | 2,60 | 55,10 | | 3,757 | ● | ● | ● | ○ |
| 60,30 | 2,90 | 54,50 | | 4,168 | ● | ● | ● | ● |
| 60,30 | 3,20 | 53,90 | | 4,575 | ● | ○ | ● | ● |
| 60,30 | 3,60 | 53,10 | 2" GAS / BSP | 5,111 | ● | ● | ● | ● |
| 60,30 | 4,00 | 52,30 | | 5,639 | ○ | ○ | ● | ● |
| 60,30 | 4,50 | 51,30 | | 6,288 | ● | ○ | ● | ● |
| 60,30 | 5,00 | 50,30 | | 6,924 | ● | ○ | ● | ● |
| 60,30 | 6,30 | 47,70 | | 8,519 | ○ | ○ | ● | ● |
| 60,30 | 7,10 | 46,10 | | 9,458 | ○ | ○ | ● | ● |
| 60,30 | 8,00 | 44,30 | | 10,477 | ● | ○ | ● | ● |
| 60,30 | 10,00 | 40,30 | | 12,595 | ○ | ○ | ● | ● |
| 60,33 | 2,77 | 54,79 | 2" SCH 10S | 3,992 | ● | ● | ● | ● |
| 60,33 | 3,91 | 52,51 | 2" SCH 40S | 5,524 | ● | ● | ● | ● |
| 60,33 | 5,54 | 49,25 | 2" SCH 80S | 7,601 | ● | ● | ● | ● |
| 60,33 | 8,74 | 42,85 | 2" SCH 160 | 11,290 | ● | ● | ● | ● |
| 60,33 | 11,07 | 38,19 | 2" SCH XXS | 13,655 | ○ | ○ | ○ | ○ |
| 63,50 | 2,60 | 58,30 | | 3,965 | ○ | ● | ● | ● |
| 64,00 | 2,00 | 60,00 | | 3,105 | ● | ○ | ● | ○ |
| 70,00 | 2,00 | 66,00 | | 3,405 | ● | ○ | ● | ● |
| 70,00 | 3,00 | 64,00 | | 5,033 | ● | ○ | ● | ● |
| 70,00 | 4,00 | 62,00 | | 6,611 | ● | ○ | ● | ● |
| 70,00 | 5,00 | 60,00 | | 8,138 | ● | ○ | ● | ● |
| 70,00 | 6,30 | 57,40 | | 10,049 | ○ | ○ | ● | ● |
| 70,00 | 7,00 | 56,00 | | 11,043 | ○ | ○ | ● | ● |
| 73,03 | 3,05 | 66,93 | 2.1/2" SCH 10S | 5,345 | ● | ● | ○ | ○ |
| 73,03 | 5,16 | 62,71 | 2.1/2" SCH 40S | 8,769 | ● | ● | ● | ● |
| 73,03 | 7,01 | 59,01 | 2.1/2" SCH 80S | 11,589 | ● | ● | ○ | ○ |
| 73,03 | 9,53 | 53,97 | 2.1/2" SCH 160 | 15,153 | ○ | ○ | ○ | ○ |

Werkstoffe 4462, 4539, 904L en 4845, 310S auf Anfrage

Grades 4462, 4539, 904L and 4845, 310S on request

- = Vorrat, gegläht und gebeizt
- ◎ = Vorrat, blankgegläht
- = Ab Werk

- = Stock, annealed and pickled
- ◎ = Stock, bright annealed
- = Ex works

Nahtloses Rohr

Seamless tube

EN 10216-5, ASTM-A 269, ASTM-A 312

EN 10204 3.1 / EN 10204 3.2



| Ø mm | Wandstärke Wall mm | Ø1 mm | Zoll-GAS-SCH Abmessungen Dimensions | Kg / m | 304/L 4301 4307 | 316/L 4401 4404 | 316Ti 4571 | 321 4541 |
|---------|--------------------------|----------|---|--------|-----------------------|-----------------------|---------------|-------------|
| 76,10 | 2,00 | 72,10 | | 3,711 | ● | ● | ● | ● |
| 76,10 | 2,30 | 71,50 | | 4,250 | ○ | ○ | ● | ● |
| 76,10 | 2,60 | 70,90 | | 4,785 | ● | ● | ● | ● |
| 76,10 | 2,90 | 70,30 | | 5,315 | ● | ● | ● | ● |
| 76,10 | 3,20 | 69,70 | | 5,841 | ● | ○ | ● | ● |
| 76,10 | 3,60 | 68,90 | 2.1/2" GAS / BSP | 6,535 | ● | ● | ● | ● |
| 76,10 | 4,00 | 68,10 | | 7,222 | ○ | ○ | ● | ● |
| 76,10 | 4,50 | 67,10 | | 8,068 | ● | ○ | ● | ● |
| 76,10 | 5,00 | 66,10 | | 8,902 | ● | ○ | ● | ● |
| 76,10 | 6,30 | 63,50 | | 11,011 | ● | ○ | ● | ● |
| 76,10 | 7,10 | 61,90 | | 12,267 | ○ | ○ | ● | ● |
| 76,10 | 8,00 | 60,10 | | 13,642 | ○ | ○ | ● | ● |
| 76,10 | 10,00 | 56,10 | | 16,551 | ● | ○ | ● | ● |
| 76,10 | 12,50 | 51,10 | | 19,907 | ○ | ○ | ● | ● |
| 80,00 | 2,00 | 76,00 | | 3,906 | ● | ○ | ● | ● |
| 80,00 | 4,00 | 72,00 | | 7,612 | ● | ○ | ● | ● |
| 80,00 | 5,00 | 70,00 | | 9,390 | ● | ○ | ● | ● |
| 88,90 | 2,00 | 84,90 | | 4,352 | ● | ○ | ● | ● |
| 88,90 | 2,30 | 84,30 | | 4,987 | ○ | ○ | ● | ● |
| 88,90 | 2,60 | 83,70 | | 5,618 | ● | ● | ● | ● |
| 88,90 | 2,90 | 83,10 | | 6,245 | ● | ○ | ● | ● |
| 88,90 | 3,05 | 82,80 | 3" SCH 10S | 6,557 | ● | ● | ● | ● |
| 88,90 | 3,20 | 82,50 | | 6,867 | ● | ● | ● | ● |
| 88,90 | 3,60 | 81,70 | | 7,689 | ● | ○ | ● | ● |
| 88,90 | 4,05 | 80,80 | 3" GAS / BSP | 8,605 | ● | ● | ● | ● |
| 88,90 | 4,50 | 79,90 | | 9,510 | ● | ○ | ● | ● |
| 88,90 | 5,00 | 78,90 | | 10,504 | ● | ○ | ● | ● |
| 88,90 | 5,49 | 77,92 | 3" SCH 40S | 11,466 | ● | ● | ● | ● |
| 88,90 | 6,30 | 76,30 | | 13,030 | ● | ○ | ● | ● |
| 88,90 | 7,62 | 73,66 | 3" SCH 80S | 15,509 | ● | ● | ● | ● |
| 88,90 | 11,13 | 66,64 | 3" SCH 160 | 21,674 | ● | ● | ● | ○ |
| 101,60 | 3,05 | 95,50 | 3.1/2" SCH 10S | 7,526 | ● | ● | ○ | ● |
| 101,60 | 3,60 | 94,40 | | 8,834 | ● | ○ | ● | ● |
| 101,60 | 4,05 | 93,50 | 3.1/2" GAS / BSP | 9,893 | ● | ○ | ● | ● |
| 101,60 | 5,00 | 91,60 | | 12,094 | ○ | ○ | ● | ● |
| 101,60 | 5,74 | 90,12 | 3.1/2" SCH 40S | 13,778 | ● | ● | ● | ● |
| 101,60 | 8,08 | 85,44 | 3.1/2" SCH 80S | 18,921 | ● | ● | ○ | ● |

Werkstoffe 4462, 4539, 904L en 4845, 310S auf Anfrage

Grades 4462, 4539, 904L and 4845, 310S on request

- = Vorrat, gegläht und gebeizt
- = Vorrat, blankgegläht
- = Ab Werk

- = Stock, annealed and pickled
- = Stock, bright annealed
- = Ex works

Nahtloses Rohr

Seamless tube

EN 10216-5, ASTM-A 269, ASTM-A 312

EN 10204 3.1 / EN 10204 3.2



| Ø mm | Wandstärke Wall mm | Ø1 mm | Zoll-GAS-SCH Abmessungen Dimensions | Kg / m | 304/L 4301 4307 | 316/L 4401 4404 | 316Ti 4571 | 321 4541 |
|---------|--------------------------|----------|---|--------|-----------------------|-----------------------|---------------|-------------|
| 108,00 | 3,00 | 102,00 | | 7,888 | ● | ○ | ● | ● |
| 108,00 | 3,60 | 100,80 | | 9,411 | ● | ○ | ● | ● |
| 108,00 | 4,00 | 100,00 | | 10,417 | ● | ● | ● | ● |
| 108,00 | 5,00 | 98,00 | | 12,896 | ● | ○ | ● | ● |
| 108,00 | 6,30 | 95,40 | | 16,043 | ● | ○ | ● | ● |
| 108,00 | 8,00 | 92,00 | | 20,032 | ○ | ○ | ○ | ● |
| 114,30 | 2,60 | 109,10 | | 7,272 | ● | ○ | ● | ● |
| 114,30 | 3,05 | 108,20 | 4" SCH 10S | 8,496 | ● | ● | ● | ● |
| 114,30 | 3,20 | 107,90 | | 8,902 | ○ | ○ | ● | ● |
| 114,30 | 3,60 | 107,10 | | 9,979 | ● | ○ | ● | ● |
| 114,30 | 4,00 | 106,30 | | 11,048 | ○ | ○ | ● | ● |
| 114,30 | 4,50 | 105,30 | | 12,372 | ● | ● | ● | ● |
| 114,30 | 5,00 | 104,30 | | 13,684 | ○ | ○ | ● | ● |
| 114,30 | 5,40 | 103,50 | | 14,725 | ○ | ○ | ● | ● |
| 114,30 | 6,02 | 102,26 | 4" SCH 40S | 16,322 | ● | ● | ● | ● |
| 114,30 | 6,30 | 101,70 | | 17,037 | ○ | ○ | ● | ● |
| 114,30 | 7,10 | 100,10 | | 19,058 | ● | ○ | ● | ● |
| 114,30 | 8,56 | 97,18 | 4" SCH 80S | 22,665 | ● | ● | ● | ● |
| 114,30 | 13,49 | 87,32 | 4" SCH 160 | 34,053 | ● | ● | ● | ○ |
| 121,00 | 4,00 | 113,00 | | 11,719 | ○ | ○ | ● | ● |
| 127,00 | 4,00 | 119,00 | | 12,320 | ○ | ○ | ● | ● |
| 133,00 | 4,00 | 125,00 | | 12,921 | ● | ● | ● | ● |
| 133,00 | 5,00 | 123,00 | | 16,026 | ○ | ○ | ● | ● |
| 133,00 | 6,30 | 120,40 | | 19,987 | ● | ○ | ● | ● |
| 139,70 | 4,00 | 131,70 | | 13,592 | ● | ○ | ● | ● |
| 139,70 | 5,00 | 129,70 | | 16,864 | ○ | ○ | ● | ● |
| 139,70 | 6,30 | 127,10 | | 21,044 | ● | ○ | ● | ● |
| 139,70 | 7,10 | 125,50 | | 23,574 | ● | ○ | ● | ● |
| 141,30 | 3,40 | 134,50 | 5" SCH 10S | 11,740 | ● | ● | ○ | ○ |
| 141,30 | 6,55 | 128,20 | 5" SCH 40S | 22,101 | ● | ● | ● | ● |
| 141,30 | 9,53 | 122,24 | 5" SCH 80S | 31,444 | ● | ● | ● | ● |
| 159,00 | 4,50 | 150,00 | | 17,409 | ● | ○ | ● | ● |
| 159,00 | 5,00 | 149,00 | | 19,281 | ○ | ○ | ● | ○ |
| 159,00 | 6,30 | 146,40 | | 24,089 | ● | ○ | ● | ● |
| 159,00 | 7,10 | 144,80 | | 27,005 | ○ | ○ | ● | ● |

Werkstoffe 4462, 4539, 904L en 4845, 310S auf Anfrage
 Grades 4462, 4539, 904L and 4845, 310S on request

- = Vorrat, gegläht und gebeizt
- = Vorrat, blankgegläht
- = Ab Werk

- = Stock, annealed and pickled
- = Stock, bright annealed
- = Ex works

Nahtloses Rohr

Seamless tube

EN 10216-5, ASTM-A 269, ASTM-A 312

EN 10204 3.1 / EN 10204 3.2



| Ø mm | Wandstärke Wall mm | Ø1 mm | Zoll-GAS-SCH Abmessungen Dimensions | Kg / m | 304/L 4301 4307 | 316/L 4401 4404 | 316Ti 4571 | 321 4541 |
|---------|--------------------------|----------|---|--------|-----------------------|-----------------------|---------------|-------------|
| 168,28 | 3,40 | 161,48 | 6" SCH 10S | 14,037 | ● | ● | ● | ● |
| 168,28 | 7,11 | 154,06 | 6" SCH 40S | 28,694 | ● | ● | ● | ● |
| 168,28 | 10,97 | 146,34 | 6" SCH 80S | 43,211 | ● | ● | ● | ● |
| 168,28 | 18,28 | 131,72 | 6" SCH 160 | 68,660 | ○ | ○ | ○ | ○ |
| 168,30 | 4,50 | 159,30 | | 18,457 | ● | ○ | ● | ● |
| 168,30 | 5,00 | 158,30 | | 20,445 | ● | ● | ● | ● |
| 168,30 | 6,30 | 155,70 | | 25,556 | ○ | ○ | ● | ● |
| 219,08 | 3,76 | 211,56 | 8" SCH 10S | 20,272 | ● | ● | ○ | ○ |
| 219,08 | 6,30 | 206,48 | 8" SCH 20 | 33,566 | ● | ● | ● | ● |
| 219,08 | 8,18 | 202,72 | 8" SCH 40S | 43,198 | ● | ● | ● | ● |
| 219,08 | 10,00 | 199,08 | | 52,354 | ○ | ○ | ● | ● |
| 219,08 | 12,70 | 193,68 | 8" SCH 80S | 65,630 | ● | ● | ● | ● |
| 273,05 | 4,19 | 264,67 | 10" SCH 10S | 28,208 | ○ | ○ | ○ | ○ |
| 273,05 | 9,27 | 254,51 | 10" SCH 40S | 61,229 | ○ | ○ | ○ | ○ |
| 273,05 | 12,70 | 247,65 | 10" SCH 80S | 82,793 | ○ | ○ | ○ | ○ |
| 323,85 | 4,57 | 314,71 | 12" SCH 10S | 36,536 | ○ | ○ | ○ | ○ |
| 323,85 | 9,53 | 304,79 | 12" SCH 40S | 75,007 | ○ | ○ | ○ | ○ |
| 323,85 | 12,70 | 298,45 | 12" SCH 80S | 98,948 | ○ | ○ | ○ | ○ |

Werkstoffe 4462, 4539, 904L en 4845, 310S auf Anfrage
 Grades 4462, 4539, 904L and 4845, 310S on request

- = Vorrat, gegläht und gebeizt
- ◎ = Vorrat, blankgegläht
- = Ab Werk

- = Stock, annealed and pickled
- ◎ = Stock, bright annealed
- = Ex works